

## Page 1 of 1

All amounts are calculated in domestic currency.

[illegible]



## B I L L O F L A D I N G

No: PEC 877147

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 13May14 at 9:27 From PFW  
Probill

Via VIM DELIVERY

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: ( 20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-671461- 1 Your PO # 23746

STAINLESS STEEL SHEET 304-2B

.0600 Nom X 48.0000" X 96.0000"

Heat Number

884227

Tag No

291595

Quantity

224.00 SFT

PCS

7

Wt LBS

539

Tags

1

PCS

7

LBS

539

TOTAL:

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

BACK ORDER FROM OUR PREVIOUS B/L# 872577

TOTAL 1 SKID GW. 604 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.\*\*\*

Page: 1 .... Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • INOX  
ALUMINUM • BRASS • COPPER • PLASTIC • STAINLESS

1 crate R-

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

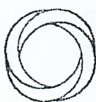

DATE

TVA/GST# 1417007001 T0001 TBS/GST TVH/HST # 140223934 RT0001



84586

Rec 258135-1

Herstellerwerk / Manufacture's works / Usine productrice (881227) <b>outokumpu</b> 		Art der Prüfbescheinigung / Type of inspection document / Type du document <b>ABNAHMEPRUEFZEUGNIS</b> INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION nach / according to / suivant <b>EN 10204-3.1</b>		Bescheinigungs- / 15.11.2013 Document number Numero de document <b>1000496333 /</b> Seite / Page / Page: <b>1 / 1</b>																									
Oberschlesienstrasse 16, 47807 Krefeld  <b>OUTOKUMPU STAINLESS USA, LLC</b> 1 ThyssenKrupp Drive CALVERT, ALABAMA AL 36513-1300 USA		Besteller/Empfänger / Customer/Consignee / Acheteur/Destataire <b>OUTOKUMPU STAINLESS USA, LLC, Calvert, Ala</b> Kundenbestellnr. / Customer's order number / Numéro de la commande du client <b>51004304</b> Werksauftragsnr. / Manufacturer's works order no / N° de la commande de l'usine productrice <b>900453432 / 001</b> Lieferanzeige Nr. / Delivery Note No. / Avis d'expédition N° <b>87627406 / 010</b> Erzeugnis / Product / Produit <b>BLECH/SHEET/TOLE</b>																											
Lieferbedingungen / Terms of delivery / Conditions de livraison ASTM A 666 SAE AMS 5513 J <u>ASTM A 240/A 240M</u> ASME SA 240/SA 240M Sec. II Part A Ed. 2013		Stahlorte und Gütegruppe / Steel grade and qual <u>Type 304</u>																											
Kundenmaterial-Nr. Customer's material number N° de matière du client <b>P003389</b>		Maße des Erzeugnisses ( Dicke / Breite / Länge ) Product dimensions ( Thickness / Width / Length ) Dimensions du produit ( Epaisseur / Largeur / longueur ) <b>0.0579 inch x 48.0000 inch x 96.0000 inch</b>		Hersteller Steelmaking proc. Mode d'élabor. <b>AOD</b>																									
Ausführung Finish Fin <b>IIIc / 2B</b>																													
Paket-Nr. Packing-No. N° Palette	Stückzahl No of pieces N° de pièces	Ist-Gewicht Actual weight Masse effective	Ident.-Nr. Erzeugnis Ident.-No of product Ident.-N° du produit	Schmelzennr. Cast number Id. de la coulée	Proben-Id. Sample Id. Empl. du prélèvement																								
8702379	52	4.017 lbs	278676	884227	1002875783																								
8702380	52	3.995 lbs	278676	884227	1002875783																								
	104	8.012 lbs			1002875784																								
Schmelzennr. / Cast no. <b>884227</b>																													
Chemische Zusammensetzung / Chemical composition <table border="1"> <thead> <tr> <th>% C</th> <th>% Si</th> <th>% Mn</th> <th>% P</th> <th>% S</th> <th>% Cr</th> <th>% Ni</th> <th>% N</th> <th>% Mo</th> <th>% Cu</th> </tr> </thead> <tbody> <tr> <td>0.033</td> <td>0.38</td> <td>1.28</td> <td>0.027</td> <td>0.0040</td> <td>18.13</td> <td>8.50</td> <td>0.040</td> <td>0.20</td> <td>0.44</td> </tr> </tbody> </table>						% C	% Si	% Mn	% P	% S	% Cr	% Ni	% N	% Mo	% Cu	0.033	0.38	1.28	0.027	0.0040	18.13	8.50	0.040	0.20	0.44				
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Prüfling/Inspection lot Lot de contrôle Proben-Id./Lage Sample Id./Position Ident./empl. du prélèvement																													
QUER <table border="1"> <thead> <tr> <th>YS0,2 %</th> <th>YS1,0</th> <th>TS</th> <th>El. A2"</th> <th>HV</th> <th>HRB</th> </tr> <tr> <th>PSI</th> <th>PSI</th> <th>PSI</th> <th>%</th> <th>HV</th> <th>HRB</th> </tr> </thead> <tbody> <tr> <td>43365</td> <td>47135</td> <td>89485</td> <td>58.8</td> <td>173</td> <td>80.0</td> </tr> <tr> <td>43655</td> <td>47280</td> <td>89485</td> <td>59.5</td> <td>170</td> <td>80.0</td> </tr> </tbody> </table>						YS0,2 %	YS1,0	TS	El. A2"	HV	HRB	PSI	PSI	PSI	%	HV	HRB	43365	47135	89485	58.8	173	80.0	43655	47280	89485	59.5	170	80.0
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Beständig gegen interkrist. Korros./Resistant to intercryst. corros./Resistant à la corros. intercryst. <b>ASTM A 262 PRACTICE E I.O.</b> Maße-Oberflächen/Dimensions-Surface/Dimensions-Surface. Verwechslungsprüfung (Spektralanalyse)/Test of identity/spectrum analysis/Contrôle d'identification (analyse spectrale): <b>WAERMEBEHANDLUNG : 1050 GRAD C / LUFT</b> <b>TRAITEMENT TERMIQUE : 1050 GRAD C / AIR</b> <b>HEAT - TREATMENT : 1050 DEGREE / AIR</b>																													
Aussteller der Bescheinigung / Originator of the document / Auteur du document <b>Outokumpu Nirosta GmbH</b> Dieses Zeugnis wurde maschinell erstellt Werk Krefeld		Stempel des (der) Abnahmebeauftragten Receiving agent's stamp Poinçon de l'agent réceptionnaire 		Datum der Ausstellung und Bestätigung Date of issue and validation date d'émission et validation <b>15.11.2013</b>																									
Abnahmebeauftragter/ Inspector/ Expert Ulrich Wansant Tel.: +49-2151-83-3142 Fax: +49-2151-83-4106 Certificates.Nirosta@outokumpu.com																													





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO23746

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 1 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

15/10/14

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304S16GA	304/316 Sheet .063	4/17/2014 Yes 4/17/2014		224.00 sf	\$4.27	\$956.00
MATERIAL; AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240							
Line Total:							\$956.00
2	M304S18GA	304/316 .050 Sheet	4/17/2014 Yes 4/17/2014		224.00 sf	\$3.45	\$772.00
MATERIAL; AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240							
Line Total:							\$772.00

PO Instructions: quotation:  
no: pec st-0670569

Note:

4/10/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO23746

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 2 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3	M2024T3S.020	Alum. sheet .020	4/17/2014	48.00	✓	S4.33	\$0.00
			Yes	sf			
			4/17/2014				

MATERIAL: 2024-T3 ALUMINUM SHEET  
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR  
AMS 4037 OR ASTM B209

*444/23*

Line Total: \$288.00

4	M6061T6S.063	6061-T6 .063 Sheet	4/17/2014	320.00	✓	S3.31	\$1,000.00
			Yes	sf			
			4/17/2014				

MATERIAL: 6061-T6/T62 ALUMINUM SHEET  
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209

Line Total: \$1,000.00

5	M6061T6S.080	6061-T6 .080 Sheet	4/17/2014	336.00	✓	S4.13	\$1,000.00
			Yes	sf			
			4/17/2014				

MATERIAL: 6061-T6/T62 ALUMINUM SHEET  
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209

*444/23*  
*444/23*

PO Instructions: quotation:  
no: pec st-0670569

Note:

4/10/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23746**

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 3 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

Line Total: \$1,386.00

6 71401-45 Procurement Quality 4/17/2014 1.00 \$0.00  
Clauses

No

4/17/2014

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality document

Line Total: \$0.00

PO Total: \$4,386.00

PO Instructions: quotation:  
no: pec st-0670569

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 2

Change Date: 4/10/2014